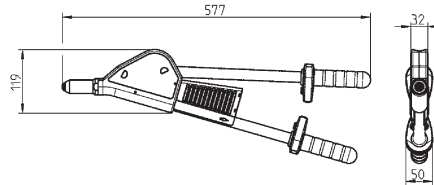


Lever riveting tools



HN 2

Part no. 713 0015

Working range

Blind rivets from 3.0 to 6.4 mm Ø all materials, except PolyGrip® blind rivets with 6.4 mm Ø made of stainless steel and G-Bulb® blind rivets

Technical data

Weight: 1.85 kg
Total length: 570 mm
Stroke: 10 mm

Accessories

Nosepieces:
16/29, 16/32, 16/36, 16/40 and 16/45
Spent mandrel container
Maintenance instructions with spare parts list

Jaws (3 parts)

Part no. 710 2151

Advantages

- Pliers casing in high-quality die cast aluminium, its sturdy design protects it against soiling
- Link pin on anti-twist bearings and with inner axial protection, wear-proof and smooth running
- Tooth segment transmission with favourable lever arm arrangement reduces the force required and dampens the tear-off effect

HN 2-BT

Part no. 713 0023

(only for BULB-TITE®)

Also for 7.7 mm Ø

Working range

Blind rivets up to 7.7 mm Ø all materials

Technical data

Weight: 1.85 kg
Total length: 570 mm
Stroke: 10 mm

Accessories

Nosepieces:
16/26 BT, 16/32 BT, 16/42 BT and 16/48 BT
Spent mandrel container
Maintenance instructions with spare parts list

Jaws (3 parts): HN 2 BT

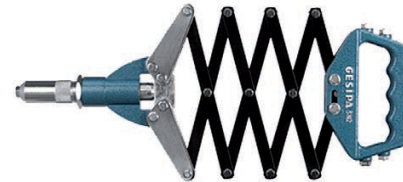
Part no. 715 1527

Nosepieces and performance see page 75.

- Fixed casing lever and ergonomic handle design: simple and easy handling
- Actuation lever: repeated re-engagement very easy, even on workpiece; highly beneficial for oversized blind rivets
- Gear rack: supported on a brass plate; smooth running
- Rivet mandrel collection tank: swivel-mounted to the casing; can be emptied easily and safely

Lazy tong riveting tool

SN 2



Part no. 712 0028



Jaws (3 parts)

Part no. 725 1613

Working range

Blind rivets from 3.0 up to 6.4 mm Ø all materials

Technical data

Weight: 1.93 kg
Length when closed: 310 mm
Length when opened: 810 mm
Stroke: 10.5 mm

Accessories

Nosepieces for Ø 3.2 mm, 4.0 mm, 4.8 mm, 6.0 mm and 6.4 mm, 1 maintenance wrench, Operating instructions with spare parts list

Advantages

- Pliers casing and handle in high-quality die cast aluminium
- Shear system in high strength steel, galvanised
- Moulded handle — double bearing
- Narrow casing for difficult to access rivets
- Enclosed pliers casing prevents soiling
- Favourable lever arm arrangement with 4-joint slide block bearing — reduced effort

Nosepiece assignment for manual, lazy tong and lever rivet devices

Rivet Ø	Rivet material	NTS, NTX, NTX-F, Flipper®	SN2	HN2	HN2-BT
2,4	Alu	10/18	—	—	—
3,2	CAP-Alu, CAP-Cu	10/18	—	—	—
3 und 3,2	Alu, Cu, Steel, Stainless steel, Stinox, Alu, PG-Alu, PG-Steel	10/24	17/24	16/24	—
4	Alu, Cu	10/24	17/24	16/24	—
4	Steel, CAP-Alu, CAP-Cu, Alu, PG-Alu	10/27	17/27	16/27	—
4	Stainless steel, Stinox, PG-Steel	10/29	17/29	16/29	—
4,8	CAP-Alu, CAP-Cu	10/29	17/29	16/29	—
5 und 4,8	Alu, PG-Alu	10/32	17/29	16/29	—
5 und 4,8	Steel, Alu	—	17/32	16/32	—
5 und 4,8	Stainless steel, Stinox, PG-Steel	—	17/36	16/36	—
6	Alu	—	17/36	16/36	—
6	Steel	—	17/40	16/40	—
6,4	Alu, PG-Alu	—	17/40	16/40	—
6,4	Steel, Alu	—	17/45	16/45	—
4	all BULB-TITE®	—	—	—	16/26 BT
5,2	all BULB-TITE®	—	—	—	16/32 BT
6,3	all BULB-TITE®	—	—	—	16/42 BT
7,7	all BULB-TITE®	—	—	—	16/48 BT

Article numbers for nosepieces

Article	Part no.
10/18	705 1182
10/24	705 1247
10/27	705 1271
10/29	705 1298
10/32	705 1328
16/18	717 1196
16/24	717 1234
16/27	717 1277
16/29	717 1293
16/32	717 1323
16/36	717 1366
16/40	717 1390
16/45	717 1455
16/26 BT	717 1471
16/32 BT	717 1498
16/42 BT	717 1501
16/48 BT	717 1528

Nosepiece assignment data apply to DIN and GESIPA® blind rivets.