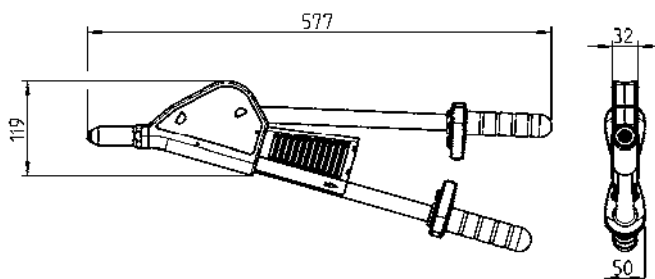


Lever riveting tools



Dimensions in mm

HN 2 Part no. 143 4107

Working range

Blind rivets from 3.0 to 6.4 mm Ø all materials, except PolyGrip® blind rivets with 6.4 mm Ø made of stainless steel and G-Bulb blind rivets

Technical data

Weight:	1.85 kg
Total length:	570 mm
Stroke:	10 mm

Accessories

Nosepieces:
16/29, 16/32, 16/36, 16/40 and 16/45
Spent mandrel container
Maintenance instructions with spare parts list

Jaws (3 parts)

Part no. 143 4103

Advantages

- Pliers casing in high-quality die cast aluminium, its sturdy design protects it against soiling
- Link pin on anti-twist bearings and with inner axial protection, wear-proof and smooth running
- Tooth segment transmission with favourable lever arm arrangement reduces the force required and dampens the tear-off effect

HN 2-BT Part no. 145 6714

(only for BULB-TITE® see page 70)

Working range

Blind rivets up to 7.7 mm Ø all materials

Technical data

Weight:	1.85 kg
Total length:	570 mm
Stroke:	10 mm

Accessories

Nosepieces:
16/26 BT, 16/32 BT, 16/42 BT and 16/48 BT
Spent mandrel container
Maintenance instructions with spare parts list

Jaws (3 parts): HN 2 BT

Part no. 143 4173

Nosepieces and performance see page 87.

- Fixed casing lever and ergonomic handle design: simple and easy handling
- Actuation lever: repeated re-engagement very easy, even on workpiece; highly beneficial for oversized blind rivets
- Gear rack: supported on a brass plate; smooth running
- Rivet mandrel collection tank: swivel-mounted to the casing; can be emptied easily and safely

Lazy tong riveting tool

SN 2



Part no. 145 6674

Jaws (3 parts)

Part no. 143 4958

Working range

Blind rivets from 3.0 up to 6.4 mm Ø all materials
G-Bulb blind rivets up to 4.8 mm Ø.

Technical data

Weight:	1.93 kg
Length when closed:	310 mm
Length when opened:	810 mm
Stroke:	10.5 mm

Accessories

Nosepieces for Ø 3.2 mm, 4.0 mm, 4.8 mm, 6.0 mm and 6.4 mm, 1 maintenance wrench, Operating instructions with spare parts list

Advantages

- Pliers casing and handle in high-quality die cast aluminium
- Shear system in high strength steel, galvanised
- Moulded handle — double bearing
- Narrow casing for difficult to access rivets
- Enclosed pliers casing prevents soiling
- Favourable lever arm arrangement with 4-joint slide block bearing — reduced effort

Nosepiece assignment for manual, lazy tongue and lever rivet devices

Rivet Ø	Rivet material	NTS, NTX, NTX-F, Flipper®	SN2	HN2	HN2-BT
2,4	Alu	10/18	—	—	—
3.2	CAP®-Alu, CAP®-Cu	10/18	—	—	—
3 and 3.2	Alu, Cu, Steel, Stainless steel, Stinox, Alu, PG-Alu, PG-Steel	10/24	17/24	16/24	—
4	Alu, Cu	10/24	17/24	16/24	—
4	Steel, CAP®-Alu, CAP®-Cu, Alu, PG-Alu	10/27	17/27	16/27	—
4	Stainless steel, Stinox, PG-Steel	10/29	17/29	16/29	—
4.8	CAP®-Alu, CAP®-Cu	10/29	17/29	16/29	—
5 and 4.8	Alu, PG-Alu	10/32	17/29	16/29	—
5 and 4.8	Steel, Alu	—	17/32	16/32	—
5 and 4.8	Stainless steel, Stinox, PG-Steel	—	17/36	16/36	—
6	Alu	—	17/36	16/36	—
6	Steel	—	17/40	16/40	—
6.4	Alu, PG-Alu	—	17/40	16/40	—
6.4	Steel, Alu	—	17/45	16/45	—
4	all BULB-TITE®	—	—	—	16/26 BT
5.2	all BULB-TITE®	—	—	—	16/32 BT
6.3	all BULB-TITE®	—	—	—	16/42 BT
7.7	all BULB-TITE®	—	—	—	16/48 BT

Article numbers for nosepieces

Article	Part no.
10/18	143 4055
10/24	143 4061
10/27	143 4062
10/29	143 4064
10/32	143 4065
16/18	143 4285
16/24	143 4288
16/27	143 4289
16/29	143 4290
16/32	143 4291
16/36	143 4292
16/40	143 4293
16/45	143 4300
16/26 BT	143 4301
16/32 BT	143 4302
16/42 BT	143 4303
16/48 BT	143 4304

Nosepiece assignment data apply to DIN and GESIPA® blind rivets.